

**EXTRUSION PRODUCT SPECIFICATION**

**SCOPE: This specification is to apply to all extrusion orders.**

- 1) Material must conform to the current revision of the extrusion specifications.  
7050-T74511                      AMS 4342  
7075-T73511                      AMS 4617
- 2) Test reports attesting to compliance with this specification must accompany material.
- 3) Dimensional tolerances shall conform to current revision of ANSI H35.2
- 4) Material shall be uniform in quality and condition; clean, sound, smooth, commercially flat, and free from camber, buckles, blisters, and other injurious defects within the limits consistent with the best commercial practices.
- 5) Quantity tolerance shall be +/-10% unless otherwise stated on the Purchase Order.
- 6) This material is procured for aerospace applications.
- 7) Each order must be identified with material source and lot number. Multiple lot numbers skidded together must be physically separated. Absence of identification or separation will be cause for rejection.
- 8) Extrusion shall be packaged as follows:  
-Maximum skid weight to be 800#.  
-Individual lot numbers to be separated with cardboard.  
-All extrusion must be paper interleaved.
- 9) Perform necessary activities to eliminate counterfeit materials.

